

## Chemical Safety Data Sheet MSDS / SDS

**Methylene-bis(4-cyclohexylisocyanate)**

Revision Date:2025-02-01 Revision Number:1

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****Product identifier**

Product name : Methylene-bis(4-cyclohexylisocyanate)  
CBnumber : CB5412149  
CAS : 5124-30-1  
EINECS Number : 225-863-2  
Synonyms : RMDI,methylene-bis(4-cyclohexylisocyanate)

**Relevant identified uses of the substance or mixture and uses advised against**

Relevant identified uses : For R&D use only. Not for medicinal, household or other use.  
Uses advised against : none

**Company Identification**

Company : Chemicalbook  
Address : Building 1, Huihuang International, Shangdi 10th Street, Haidian District, Beijing  
Telephone : 400-158-6606

**SECTION 2: Hazards identification****GHS Label elements, including precautionary statements**

Symbol(GHS)



Signal word

Danger

**Precautionary statements**

P501 Dispose of contents/container to....

P405 Store locked up.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P391 Collect spillage. Hazardous to the aquatic environment

P342+P311 IF experiencing respiratory symptoms: call a POISON CENTER or doctor/physician.

P307+P311 IF exposed: call a POISON CENTER or doctor/physician.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continuerinsing.

P284 Wear respiratory protection.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P273 Avoid release to the environment.

P272 Contaminated work clothing should not be allowed out of the workplace.

P271 Use only outdoors or in a well-ventilated area.

P270 Do not eat, drink or smoke when using this product.

P264 Wash skin thoroughly after handling.

P264 Wash hands thoroughly after handling.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

#### **Hazard statements**

H410 Very toxic to aquatic life with long lasting effects

H370 Causes damage to organs

H335 May cause respiratory irritation

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled

H331 Toxic if inhaled

H330 Fatal if inhaled

H319 Causes serious eye irritation

H317 May cause an allergic skin reaction

H315 Causes skin irritation

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## SECTION 3: Composition/information on ingredients

### **Substance**

Product name	: Methylene-bis(4-cyclohexylisocyanate)
Synonyms	: RMDI, methylene-bis(4-cyclohexylisocyanate)
CAS	: 5124-30-1
EC number	: 225-863-2
MF	: C <sub>15</sub> H <sub>22</sub> N <sub>2</sub> O <sub>2</sub>
MW	: 262.35

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## SECTION 4: First aid measures

### **Description of first aid measures**

#### **General advice**

First aiders need to protect themselves. Show this material safety data sheet to the doctor

#### **If inhaled**

After inhalation: fresh air. Immediately call in physician. If breathing stops: immediately apply artificial respiration, if necessary also oxygen.

#### **In case of skin contact**

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

#### **In case of eye contact**

After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

#### **If swallowed**

After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

## Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

## Indication of any immediate medical attention and special treatment needed

No data available

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## SECTION 5: Firefighting measures

### Extinguishing media

#### Suitable extinguishing media

Water Foam Carbon dioxide (CO<sub>2</sub>) Dry powder

#### Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

### Special hazards arising from the substance or mixture

Carbon oxides Nitrogen oxides (NO<sub>x</sub>) Combustible.

Vapors are heavier than air and may spread along floors. Forms explosive mixtures with air on intense heating.

Development of hazardous combustion gases or vapours possible in the event of fire.

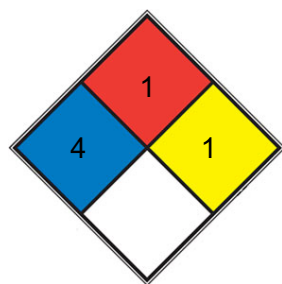
### Advice for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

### Further information

Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

### NFPA 704



**HEALTH** 4 Very short exposure could cause death or major residual injury (e.g. hydrogen cyanide, phosgene, methyl isocyanate, [hydrofluoric acid](#))

**FIRE** 1 Materials that require considerable preheating, under all ambient temperature conditions, before ignition and combustion can occur. Includes some finely divided suspended solids that do not require heating before ignition can occur. Flash point at or above 93.3 °C (200 °F). (e.g. [mineral oil](#), ammonia)

**REACT** 1 Normally stable, but can become unstable at elevated temperatures and pressures (e.g. [propene](#))

**SPEC.**  
☐

## SECTION 6: Accidental release measures

### **Personal precautions, protective equipment and emergency procedures**

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.

For personal protection see section 8.

### **Environmental precautions**

Do not let product enter drains.

### **Methods and materials for containment and cleaning up**

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully with liquid-absorbent material (e.g.

Chemisorb?). Dispose of properly. Clean up affected area.

### **Reference to other sections**

For disposal see section 13.

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## SECTION 7: Handling and storage

### **Precautions for safe handling**

#### **Advice on safe handling**

Work under hood. Do not inhale substance/mixture. Avoid generation of vapours/aerosols.

#### **Hygiene measures**

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

### **Conditions for safe storage, including any incompatibilities**

#### **Storage conditions**

Tightly closed. Keep in a well-ventilated place. Keep locked up or in an area accessible only to qualified or authorized persons.

Moisture sensitive.

#### **Specific end use(s)**

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

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## SECTION 8: Exposure controls/personal protection

## control parameter

### Hazard composition and occupational exposure limits

Does not contain substances with occupational exposure limits.

## Exposure controls

### Personal protective equipment

#### Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

#### Body Protection

protective clothing

#### Respiratory protection

required when vapours/aerosols are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: Filter type ABEK

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

#### Control of environmental exposure

Do not let product enter drains.

### Exposure limits

TLV-TWA 0.0535 mg/m<sup>3</sup> (0.005 ppm) (ACGIH).

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## SECTION 9: Physical and chemical properties

### Information on basic physicochemical properties

Appearance	colorless, to, light yellow liquid
Odour	odorless
Odour Threshold	Not applicable
pH	No data available
Melting point/freezing point	Melting point/freezing point: 26 °C
Initial boiling point and boiling range	113 °C at 1.013 hPa
Flash point	200 °C - closed cup - DIN 51758
Evaporation rate	No data available
Flammability (solid, gas)	No data available
Upper/lower flammability or explosive limits	No data available
Vapour pressure	No data available
Vapour density	No data available
Relative density	1,066 g/cm <sup>3</sup> at 25 °C - lit. 1,07 at 25 °C
Water solubility	insoluble

Partition coefficient: n-octanol/water	No data available
Autoignition temperature	225 °C at 1.013 hPa
Decomposition temperature	No data available
Viscosity	Viscosity, kinematic: No data available Viscosity, dynamic: 12,658 mPa.s at 55 °C
Explosive properties	No data available
Oxidizing properties	No data available

### Other safety information

No data available

## SECTION 10: Stability and reactivity

### Reactivity

Forms explosive mixtures with air on intense heating.

A range from approx. 15 Kelvin below the flash point is to be rated as critical.

### Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

### Possibility of hazardous reactions

No data available

### Conditions to avoid

Heat.

Strong heating.

### Incompatible materials

Amines, Strong bases, Alcohols, Heavy metals

### Hazardous decomposition products

In the event of fire: see section 5

## SECTION 11: Toxicological information

### Information on toxicological effects

#### Acute toxicity

LD50 Oral - Rat - male and female - 18.200 mg/kg Remarks: (ECHA)

LC50 Inhalation - Rat - male and female - 4 h - 456 mg/m<sup>3</sup> (OECD Test Guideline 403)

LD50 Dermal - Rat - male and female - > 7.000 mg/kg (OECD Test Guideline 402)

#### Skin corrosion/irritation

Skin - Rabbit

Result: Irritating to skin. - 4 h (OECD Test Guideline 404)

#### Serious eye damage/eye irritation

Eyes - Rabbit

Result: Irritating to eyes. (OECD Test Guideline 405)

#### **Respiratory or skin sensitization**

Maximization Test - Guinea pig

Result: May cause sensitization by skin contact. (OECD Test Guideline 406)

in vivo assay - Guinea pig

Result: May cause sensitization by inhalation. Remarks: (ECHA)

#### **Germ cell mutagenicity**

Test Type: In vitro mammalian cell gene mutation test Test system: Chinese hamster lung cells

Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476

Result: negative

Test Type: Ames test

Test system: S. typhimurium

Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471

Result: negative

Test Type: Chromosome aberration test in vitro Test system: Chinese hamster lung cells

Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 473

Result: negative

#### **Carcinogenicity**

No data available

#### **Reproductive toxicity**

No data available

#### **Specific target organ toxicity - single exposure**

May cause respiratory irritation.

#### **Specific target organ toxicity - repeated exposure**

No data available

#### **Aspiration hazard**

No data available

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## SECTION 12: Ecological information

### **Toxicity**

No data available

#### **Toxicity to algae**

static test ErC50 - Desmodesmus subspicatus (green algae) - > 5 mg/l - 72 h

(Regulation (EC) No. 440/2008, Annex, C.3)

#### **Toxicity to bacteria**

### **Persistence and degradability**

Biodegradability aerobic - Exposure time 28 d

Result: 0 % - Not readily biodegradable. (Regulation (EC) No. 440/2008, Annex, C.4-D)

### **Bioaccumulative potential**

No data available

### **Mobility in soil**

No data available

### **Results of PBT and vPvB assessment**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

### **Other adverse effects**

No data available

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## **SECTION 13: Disposal considerations**

### **Waste treatment methods**

#### **Incompatibilities**

May form explosive mixture with air. Isocyanates are highly flammable and reactive with many compounds, even with themselves. Incompatible with oxidizers; contact may cause fires or explosions. Reaction with moist air, water or alcohols. Incompatible with amines, aldehydes, alkali metals, ammonia, carboxylic acids, caprolactum, alkaline materials, glycols, ketones etc.

#### **Product**

See [www.retrologistik.com](http://www.retrologistik.com) for processes regarding the return of chemicals and containers, or contact us there if you have further questions.

#### **Waste Disposal**

Methylene bis(4-cyclohexylisocyanate) is dissolved in acetone or any other combustible solvent and burned in a chemical incinerator equipped with an afterburner and scrubber.

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## **SECTION 14: Transport information**

### **UN number**

ADR/RID: 2206 IMDG: 2206 IATA: 2206

### **UN proper shipping name**

ADR/RID: ISOCYANATES, TOXIC, N.O.S. (Dicyclohexylmethane-4,4'-di-isocyanate) IMDG: ISOCYANATES, TOXIC, N.O.S. (Dicyclohexylmethane-4,4'-di-isocyanate) IATA: Isocyanates, toxic, n.o.s. (Dicyclohexylmethane-4,4'-di-isocyanate)

### **Transport hazard class(es)**

ADR/RID: 6.1 IMDG: 6.1 IATA: 6.1

### **Packaging group**

ADR/RID: III IMDG: III IATA: III

### **Environmental hazards**

ADR/RID: no IMDG Marine pollutant: no IATA: no



## Special precautions for user

No data available

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## SECTION 15: Regulatory information

### Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Regulations on the Safety Management of Hazardous Chemicals

China Catalog of Hazardous chemicals 2015:Not Listed. website: <https://www.mem.gov.cn/>

#### Measures for Environmental Management of New Chemical Substances

European Inventory of Existing Commercial Chemical Substances (EINECS):Listed. website: <https://echa.europa.eu/>

Korea Existing Chemicals List (KECL):Listed. website: <http://ncis.nier.go.kr>

New Zealand Inventory of Chemicals (NZIoC):Listed. website: <https://www.epa.govt.nz/>

Philippines Inventory of Chemicals and Chemical Substances (PICCS):Listed. website: <https://emb.gov.ph/>

United States Toxic Substances Control Act (TSCA) Inventory:Listed. website: <https://www.epa.gov/>

Vietnam National Chemical Inventory:Listed. website: <https://chemicaldata.gov.vn/>

EC Inventory:Listed.

Chinese Chemical Inventory of Existing Chemical Substances (China IECSC):Listed. website: <https://www.mee.gov.cn/>

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## SECTION 16: Other information

### Abbreviations and acronyms

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

CAS: Chemical Abstracts Service

EC50: Effective Concentration 50%

IATA: International Air Transportation Association

IMDG: International Maritime Dangerous Goods

LC50: Lethal Concentration 50%

LD50: Lethal Dose 50%

RID: Regulation concerning the International Carriage of Dangerous Goods by Rail

STEL: Short term exposure limit

TWA: Time Weighted Average

### References

【1】 CAMEO Chemicals, website: <http://cameochemicals.noaa.gov/search/simple>

【2】 ChemIDplus, website: <http://chem.sis.nlm.nih.gov/chemidplus/chemidlite.jsp>

【3】 ECHA - European Chemicals Agency, website: <https://echa.europa.eu/>

【4】 eChemPortal - The Global Portal to Information on Chemical Substances by OECD, website:

[http://www.echemportal.org/echemportal/index?pageID=0&request\\_locale=en](http://www.echemportal.org/echemportal/index?pageID=0&request_locale=en)

【5】 ERG - Emergency Response Guidebook by U.S. Department of Transportation, website: <http://www.phmsa.dot.gov/hazmat/library/erg>

【6】 Germany GESTIS-database on hazard substance, website: <http://www.dguv.de/ifa/gestis/gestis-stoffdatenbank/index-2.jsp>

【7】 HSDB - Hazardous Substances Data Bank, website: <https://toxnet.nlm.nih.gov/newtoxnet/hsdb.htm>

【8】 IARC - International Agency for Research on Cancer, website: <http://www.iarc.fr/>

【9】 IPCS - The International Chemical Safety Cards (ICSC), website: <http://www.ilo.org/dyn/icsc/showcard.home>

【10】 Sigma-Aldrich, website: <https://www.sigmaaldrich.com/>

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